



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3203-1

Job Sheet 170821



Part No: D3203-1

Job Qty: 10 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 1/31/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C IPP Rev:A New Issue 05-11-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		1/31/18	0.00	0.00	Purchasing		AT 18/02/18
110	Packaging	10 pcs		1/31/18	0.00	0.00	Packaging2		AT 18/02/18
120	QC	10 pcs		1/31/18	0.00	0.00	QC6		38
130	Packaging	10 pcs		1/31/18	0.00	0.00	Packaging3-1		DAS 9-89
140	QC21-SA	10 Ea		1/31/18	0.00	0.00	QC21		21 9-89

Part Op 100 - Issue P/O: 035531 Possible Supplier: Mill Supply P/N GH-180-C order (4) per KitIdentify for D3203-1

Descriptions: Conformity certificate is required

110 - Ensure certificate of conformity is attached

P/N# 27-526

JAN 22 2017

FEB 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
GH180C	Handle	10 pcs (1 ea)	100-Purchasing	

Part Specifications

Specifications could not be found.

Plex 1/19/18 2:34 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				

Date : _____	Step #: _____	QTY Effective : _____	MRB (QS1042) Approval
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Description W/

DART
AEROSPACE
S038295



Handle

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K64 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

PART NO: D3203-1
Original Serial #: S038295

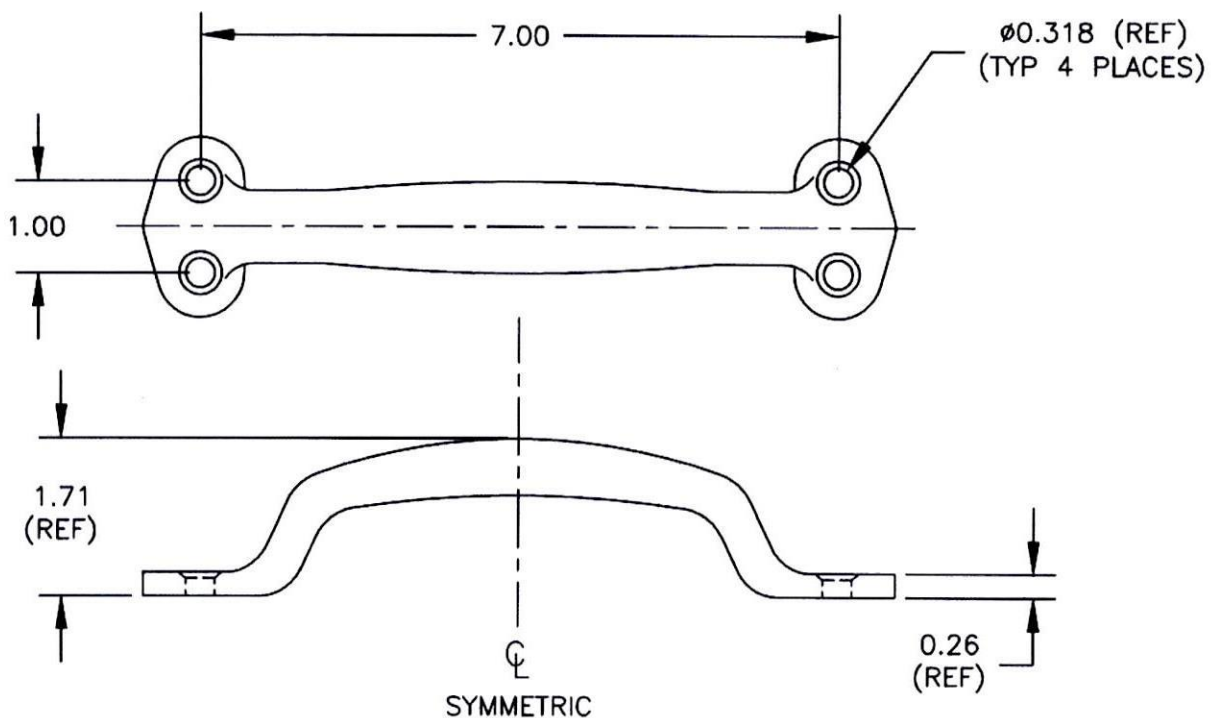
Revision:
Operation:
Change No:

Purchasing**Mfg Date: 02/02/18****Job No: 170821**

Root Cause			
Environment ☐	☐	No Re-verification	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
Design ☐	☐	Operator	
Doc/Data ☐	☐	Offset/Setup	
Equip/Tooling ☐	☐	Supplier	
Handling/Pre ☐	☐	Training	
Material ☐	☐	Use for Testing	
Internal Transport ☐	☐	Poor Information	
Tribal Knowledge ☐	☐	Rushing	
LOA ☐	☐	Product Improvement	
Substation ☐	☐	Process Improvement	
Past Expiry Date ☐	☐	Manufacturing Process	
Misidentified ☐	☐	Past Due	
OTHER :			

DART

DESIGN <i>CP</i>	DRAWN BY <i>KS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>KS</i>	DRAWING NO. D3203	REV. C SHEET 1 OF 1
DATE 04.11.26		TITLE HANDLE	SCALE 1:2
A	03.08.27	NEW ISSUE	
B	03.10.16	REDESIGN HANDLE	
C	04.11.26	NO MACHINING	

RELEASED
05.01.18 *KS***D3203-1 HANDLE**

- 1) PURCHASE FROM MILL SUPPLY, P/N GH-180-C OR 27-526
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038834

Supplier: ROY002-VU
Royal Bank Visa
x
xx
ON
0 Canada
Phone: 0
Fax: 0

PO No: PO038834
PO Date: 1/22/18
Due Date: 1/26/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED
JAN 22 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: COD
Freight Terms:
Special Comments: Mill Supply

order online ✓

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	GH180C			Handle As Per Dwg 3203 Rev. C	Firmed	1/26/18	10 pcs 12	0 pcs 12x	10 pcs	\$7.47/pcs 9.12	\$74.70
Grand Total:											\$74.70

DAS
A18/02
9-82

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Q2
W.B

Plex 1/22/18 9:35 AM dart.baker.diane